

# Portable Sawmill

1. Never operate the sawmill without the teacher's direct permission.
2. Make sure the ground is level (no more than 10° degree incline).
3. Make sure the wheels are chocked and outriggers are engaged before moving cutting head.
4. Never operate the sawmill without all of the guards and covers in place.
5. All PPE (personal protective equipment) must be used, including safety glass/face shield, gloves, hard hat and hearing protection.
6. No loose clothing and jewelry are allowed while operating the sawmill.
7. Know the location of all emergency stops, off/on switches and clutch engagement lever.
8. Always "lock-out" the sawmill before changing blades. Ensure to read the proper board and tool specific lock out procedure.
9. Never reach into the blade.
10. Be sure the power feed switch is in the neutral position before turning the key switch to the ON or ACC position. This prevents unwanted carriage movement.
11. Ask for assistance when working with large pieces.
12. Always make sure log is clamped securely before sawing.
13. Check to be sure the saw head is resting firmly on the rest pin and mast rail stops and that the safety chain is secured before towing the sawmill.
14. Keep bystanders clear when loading or repositioning logs.

**AT ALL TIMES - IF IN DOUBT, STOP! ASK YOUR INSTRUCTOR**